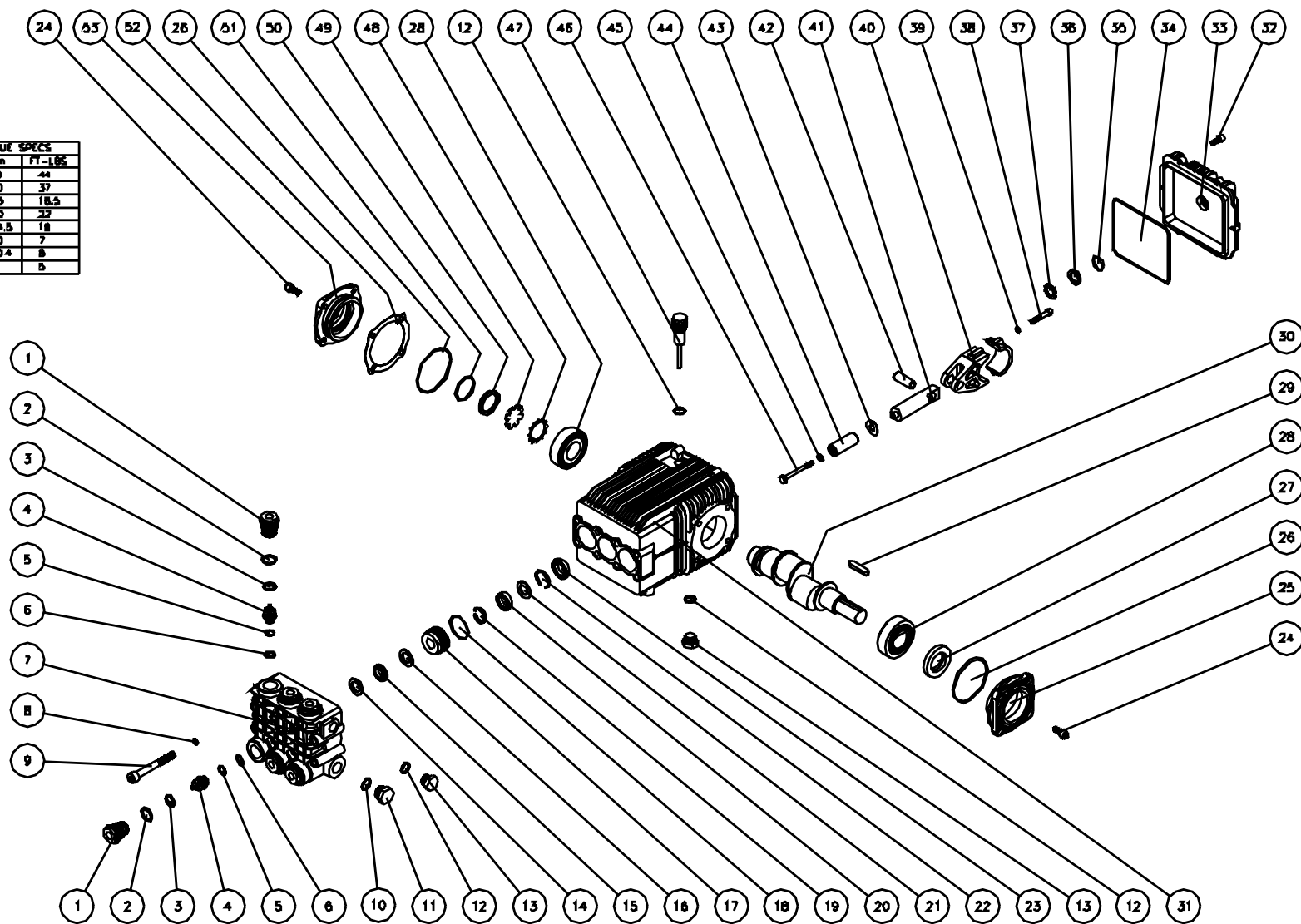


PUMP ASSEMBLY (3-0213) (BEFORE SERIAL #10182543)

Newer Version Is shown below older version

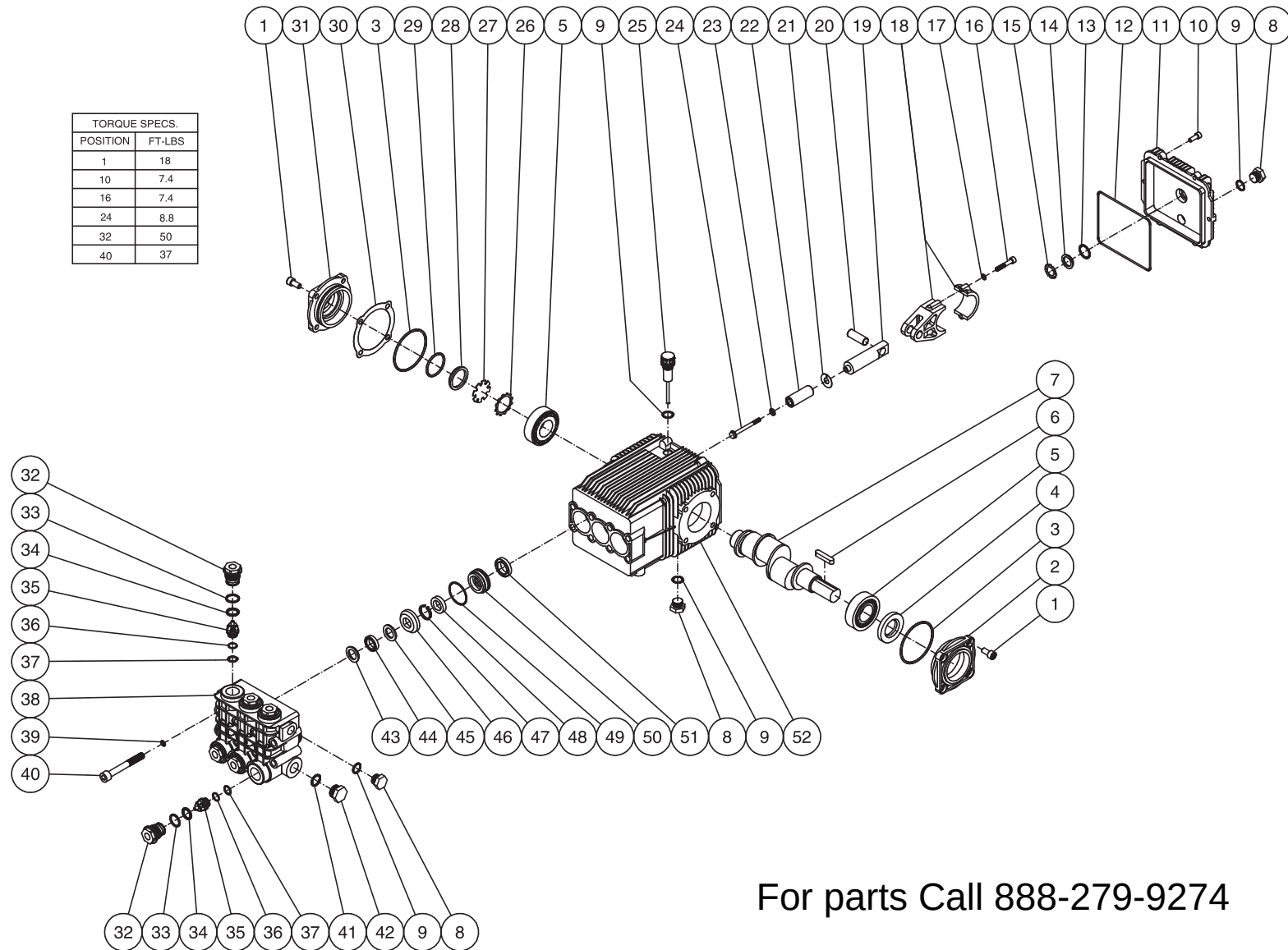
TORQUE SPECS		
REF	Nm	FT-LBS
1	60	44
9	50	37
11	25	18.5
13	30	22
24	24.5	18
32	10	7
38	10.4	8
48	7	5



For parts Call 888-279-9274

PUMP ASSEMBLY (3-0213) (BEFORE SERIAL #10182543)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Valve Cap	39-0201	6	20	Low Pressure Seal (See 70-0317)	N/A Sep.	3	39	Lockwasher	N/A	6
2	Back-Up Ring	25-0509	6	21	Spacer	46-0907	3	40	Connecting Rod	46-0913	3
3	O-Ring	25-0386	6	22	Snap-Ring	46-0908	3	41	Plunger Rod	46-0915	3
4	Valve w/O-ring (See 70-0314)	N/A Sep.	6	23	Oil Seal	26-0242	3	42	Connecting Rod Pin	46-0914	3
5	Back-Up Ring	25-0516	6	24	Screw	27-8884	8	43	Slinger Washer	46-0916	3
6	O-ring	25-0515	6	25	Shaft Cover	N/A	1	44	Piston	46-0917	3
7	Manifold Pump	46-0900	1	26	O-ring	25-0512	2	45	Washer	28-1041	3
8	Lockwasher	29-0155	8	27	Oil Seal	26-0243	1	46	Screw	27-8965	3
9	Screw	27-8470	8	28	Bearing	48-0073	2	47	Oil Dipstick	39-0204	1
10	O-ring	25-0372	1	29	Key	43-0091	1	48	Spring Retainer	46-0924	1
11	Plug	39-0202	1	30	Crankshaft	N/A	1	49	Pump	46-0925	1
12	O-ring	25-0510	3	31	Crankcase	46-0911	1	50	Oil Sight	46-0926	1
13	Plug	39-0203	2	32	Screw	27-8888	6	51	O-ring	25-0514	1
14	Support Ring (See 70-0317)	N/A Sep.	3	33	Crankcase Cover (Inc. 35-37)	46-0912	1	52	Shim	46-0947	1
15	High Pressure Seal (See 70-0317)	N/A Sep.	3	34	O-ring	25-0513	1	53	Support Bearing Cover (Inc. 48-51)	46-0918	1
16	Low Pressure Seal (See 70-0317)	N/A Sep.	3	35	O-ring	25-0370	1		Valve Kit (Inc. 6 each 4-6)	70-0314	1
17	Piston Guide	46-0904	3	36	Oil Sight Glass	46-0670	1		Water Seals Kit (Inc. 3 each 14-16, 18-20)	70-0317	1
18	O-ring (See 70-0317)	N/A Sep.	3	37	Spring Retainer	46-0671	1				
19	Back-Up Ring (See 70-0317)	N/A Sep.	3	38	Screw	N/A	6				

PUMP ASSEMBLY (3-0213) (AFTER SERIAL #10182543)



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PUMP ASSEMBLY (3-0213) (AFTER SERIAL #10182543)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Screw	27-8884	8	20	Connecting Rod Pin	46-0914	3	36	Backup Ring	25-0516	6
2	Shaft Cover	46-0909	1	21	Washer	46-0916	3	37	O-ring	25-0407	6
3	O-ring	25-0512	2	22	Piston	46-0917	3	38	Pump Manifold	46-0900	1
4	Oil Seal	26-0243	1	23	Washer	29-0014	3	39	Lockwasher	29-0153	8
5	Bearing	48-0073	2	24	Screw	27-8965	3	40	Screw	27-8470	8
6	Key w/Pump	43-0091	1	25	Oil Dipstick	39-0204	1	41	O-ring	25-0372	1
7	Crankshaft	N/A	1	26	Oil Sight Glass Spring Retainer	46-0924	1	42	Plug	39-0202	1
8	Plug	39-0203	3	27	Oil Reflector	46-0925	1	43	Support Ring (See 70-0317)	N/A Sep.	3
9	O-ring	25-0510	4	28	Oil Sight Glass	46-0926	1	44	High Pressure Seal (See 70-0317)	N/A Sep.	3
10	Screw	27-8888	6	29	O-ring	25-0514	1	45	Backup Ring (See 70-0317)	N/A Sep.	3
11	Crankcase Cover (Inc. 8, 9, 13-15)	46-0912	1	30	Shim- .05 mm	46-0947	-	46	Guide Front	46-1001	3
12	O-ring	25-0513	1	-	Shim- .10 mm	46-0948	-	47	Backup Ring (See 70-0317)	N/A Sep.	3
13	O-ring	25-0370	1	-	Shim- .19 mm	46-0949	-	48	Low Pressure Seal (See 70-0317)	N/A Sep.	3
14	Oil Sight Glass	46-0670	1	-	Shim- .25 mm	46-0950	-	49	O-ring (See 70-0317)	N/A Sep.	3
15	Oil Sight Glass Spring Retainer	46-0671	1	31	Bearing Cover	46-0918	1	50	Guide Rear	46-1200	3
16	Screw	N/A	6	32	Valve Cap	39-0201	6	51	Oil Seal	26-0242	3
17	Lockwasher	N/A	6	33	Back-up Ring	25-0509	6	52	Crankcase	46-0911	1
18	Connecting Rod (Inc. 16-17)	46-0913	3	34	O-ring	25-0386	6		Valve Kit (Inc. 6 each 35-37)	70-0314	1
19	Plunger Rod	46-0915	3	35	Backup Ring Valve (See 70-0314)	N/A Sep.	6		Water Seals Kit (Inc. 3 each 43-45, 47-49)	70-0317	1